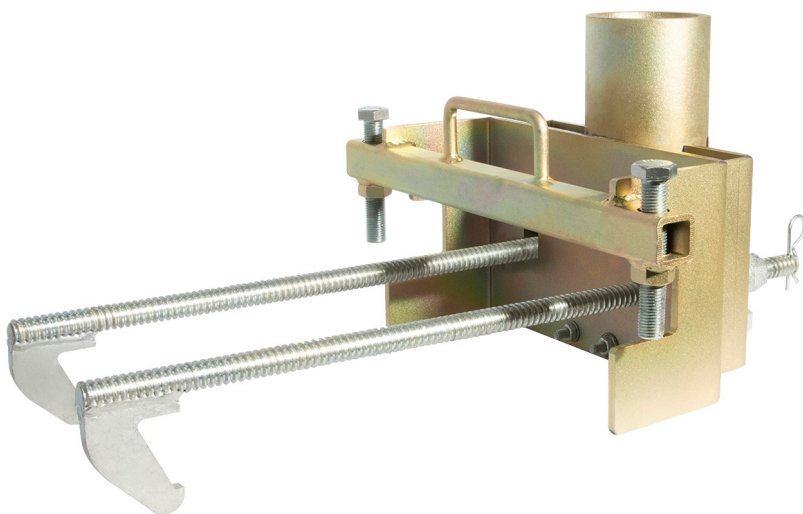




022-8076 & 022-8077

SafeLink I-Beam Post Base Manual



ANSI	N/A
OSHA	1926.502, 1910.66

This manual intends to meet the Manufacturer's Instructions specified by the American National Standards Institute (ANSI) and should be utilized as part of an employee training program as required by the Occupational Safety and Health Administration (OSHA).

**Read and understand instructions before using equipment!
Do not throw away instructions!**

**Always verify the latest revision of the Safewaze Manual is being utilized.
Visit the Safewaze website, or contact Customer Service, for updated manuals.**

⚠ IMPORTANT:

- Please refer to this manual for essential instructions on the use, care, or suitability of this equipment for your application. Contact Safewaze for any additional questions.
- Record all important product information prior to use. Documentation of all Competent Person annual inspections is required in the Inspection Log.

► USER INFORMATION

Date of First Use: _____

Serial Number: _____

Trainer: _____

User: _____

► SAFETY INFORMATION AND PRECAUTIONS

- The manufacturer's instructions must be provided to users of this equipment.
- The user must read, understand, and follow all safety and usage information contained within this manual.
- The user must safely and effectively use the horizontal lifeline and all equipment used in conjunction with the assembly.
- Failure to follow all safety and usage information can result in serious injury or death.

Warnings:

Regulations included herein are not all-inclusive, are for reference only, and are not intended to replace a Competent Person's judgment or knowledge of federal or state standards.

The warnings indicated below are designed to minimize risk associated with the use of the product and associated equipment.

- Users should consult with their doctor to verify ability to safely absorb the forces of a fall arrest event. Fitness level, age, and other health conditions can greatly affect an individual's ability to withstand fall arrest forces. Women who are pregnant and individuals considered minors must not use any Safewaze equipment.
- Do not alter or misuse equipment. Only Safewaze, or entities authorized in writing by Safewaze, may make repairs to Safewaze fall protection equipment.
- A Competent Person must conduct an analysis of the workplace and anticipate where workers will be conducting their duties, the route they will take to reach their work, and any existing and potential fall hazards. The Competent Person must choose the fall protection equipment to be utilized. Selections must account for all potential hazardous workplace conditions. All fall protection equipment should be purchased in new and unused condition.
- If work is conducted in a high heat environment, ensure that Arc Flash or other suitable fall protection equipment is utilized.
- Use of a body belt is not authorized for fall arrest applications.
- Work directly under the anchor point as much as possible to minimize swing fall hazards.
- The user must ensure that there is adequate fall clearance when working at height.
- Equipment exposed to fall arrest forces must be immediately removed from service and destroyed.
- Training of Authorized Persons to correctly install, inspect, disassemble, maintain, store, and use equipment must be provided by a Competent Person. Training must include the ability to recognize fall hazards, minimize the likelihood of fall hazards, and the correct use of personal fall arrest systems. If conducting training operations with this equipment, a secondary fall protection system must be installed and utilized to ensure the trainee is not exposed to unintended fall hazards.
- Equipment designated for fall protection must never be used to lift, hang, support, or hoist tools or equipment unless specifically certified for such use.
- Avoid using the product in applications where engulfment hazards exist.
- Avoid moving machinery, sharp and/or abrasive edges, and any other hazard that could damage or degrade the component.
- Utilize extra caution to keep lifeline free from any obstructions including, but not limited to, surrounding objects, tools, equipment, moving machinery, co-workers, yourself, or possible impact from overhead objects.
- Do not exceed maximum allowed number of users on the system or capacity of the system.
- Do not tie, twist, knot, or allow slack in the lifeline.
- Do not connect to the system for fall protection while it is being transported or installed.
- Do not work below a suspended worker.
- Maintain 100% tie-off at all times.

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► 1.0 INTRODUCTION

Thank you for purchasing the Safewaze I-Beam Post base. This manual must be read and understood in its entirety and used as part of an employee training program as required by OSHA or any applicable state agency. The SafeLink I-Beam Post Base is designed for use as an anchor or intermediate base for temporary horizontal lifeline systems (HLLs). The base can be used with the SafeLink Anchor Post (sold separately as FS-EX5501-5) or with the SafeLink Whizzler Swivel Cap (sold separately as FS-EX2514). It is best practice to install an HLL at a height that limits free fall to a maximum of 6 feet when using energy absorbing lanyards. When using SRLs, overhead installation is recommended. Use only with ANSI compliant fall protection in personal fall arrest and restraint scenarios. The Dorsal D-ring of the Full Body Harness (FBH) is the only approved user attachment point.

► 2.0 INTENDED USE

The equipment covered in this manual is intended for use as part of a complete Personal Fall Protection System. This system is not approved for Material Handling. Use of this equipment for any other purpose including, but not limited to, sports or recreational activities, non-approved material handling applications, or other action not described in these instructions is not approved by Safewaze. Use of this equipment in a manner outside the scope of those covered within this manual can result in serious injury or death. The equipment covered in this manual must only be used by trained personnel in workplace applications.

► 3.0 APPLICABLE SAFETY STANDARDS

When used according to instructions, this product meets **OSHA 1926.502 and 1910.66** regulations. Applicable standards and regulations depend on the type of work being done and may include state-specific regulations. Refer to local, state, and federal requirements for additional information on the governing of occupational safety regarding Personal Fall Arrest Systems (PFAS).

► 4.0 WORKER CLASSIFICATIONS

Read and understand the definitions of those who work in proximity of, or may be exposed to, fall hazards:

Qualified Engineer: A person with a Bachelor of Science in Engineering degree from an accredited college or university. They are able to assume personal responsibility for the development and application of engineering science and knowledge in the design, construction, use, and maintenance of their projects.

Qualified Person: One who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems relating to the subject matter, the work, or the project.

Competent Person: One who is capable of identifying existing and predictable hazards in the surroundings or working conditions which are unsanitary, hazardous, or dangerous to employees, and who has authorization to take prompt corrective measures to eliminate them.

Authorized Person: A person approved or assigned by the employer to perform a specific type of duty or duties, or to be at a specific location or locations, at the jobsite.

It is the responsibility of a Qualified Person or Engineer to supervise the jobsite and ensure safety regulations are met.

► 5.0 RESCUE PLAN

Prior to the use of this equipment, employers must create a rescue plan in the event of a fall and provide the means to implement the plan through training. The rescue plan must be specific to the project. The rescue plan must allow for employees to rescue themselves or be promptly rescued by alternative means.

This plan must be communicated to/understood by all equipment users, authorized persons, and rescuers. Rescue operations may require specialized equipment beyond the scope of this manual. Every user must be trained in the inspection, installation, operation, and proper usage of their Rescue Equipment and Rescue Plan. See ANSI Z359.4-2013 for specific rescue information. Immediately seek medical attention in the event a worker suffers a fall arrest incident.

Note: Special rescue measures may be required for a fall over an edge.

► 6.0 PRODUCT LIMITATIONS

When installing or using this equipment always refer to the following requirements and limitations:

- **Capacity Range:** ANSI 130-310 lbs. (59-141 kg). *including clothing, tools, equipment, etc. See product specifications for system capacity.
- **Anchorage:** Anchorages selected for fall arrest systems shall have a strength capable of sustaining static loads applied in the directions permitted by the system of at least:
 1. 5,000 lbs. (2267.9 kg) for non-certified anchorages, or
 2. Two times the maximum arresting force for certified anchorages, or
 3. 3,100 lbs. for Rescue applications.

When more than one fall arrest system is attached to an anchorage, the strengths set forth in one of the above shall be multiplied by the number of systems attached to the anchorage.

From OSHA 1926.502 and 1910.66: Anchorages used for attachment of personal fall arrest systems shall be independent of any anchorage being used to support or suspend platforms and capable of supporting at least 5,000 lbs. (2267.9 kg) per user attached. Or, anchorages for attachment should be designed, installed, and used as part of a complete PFAS which maintains a safety factor of at least two and is under the supervision of a Qualified Person.

- **Locking Speed:** The nature of an SRL requires a clear fall path to ensure the SRL will lock in the event of a fall. Working in obstructed fall paths, cramped areas, or on moving materials like sand and grain, may not allow the user's body to gain enough speed buildup to cause the SRL to engage and lock in the event of a fall.

- **Free Fall:** The distance a user falls before the fall arrester activates.
- **Swing Falls:** As the user moves laterally away from an overhead anchor point, the risks related to swing falls increase. The force of striking an object involving swing fall can in some instances generate more forces than a fall with the user wearing no fall protection equipment. Minimize swing falls by working as directly below the anchorage point as possible.
- **Swing Fall Drop Distance:** The additional clearance added from the excess lifeline of an SRL being paid out when working at a lateral offset from the anchorage.
- **Fall Clearance:** The amount of feet required below the working surface for the personal fall arrest system to work correctly.
- **Hazards:** Extra precautions should be taken if this equipment is used in an environment where hazards exist. Hazards can include, but are not limited to, moving machinery, high voltage equipment or power lines, caustic chemicals, corrosive environments, toxic or explosive gases, or high heat. Avoid working in an area where overhead equipment or personnel could fall and contact the user, fall protection equipment, or the lifeline. Areas where the user's lifeline may cross or tangle with the lifeline of another user should be avoided. Do not allow the lifeline to pass under arms or between the legs.
- **Sharp Edges:** Safewaze **Class 1 SRLs** are NOT designed for use in Leading Edge Environments. Should a specific work area have an extremely sharp edge/edges that may come into contact with the lifeline constituent of the SRL, a Class 2 SRL is required.
- Use only the applicable connection point.

► 7.0 ALLOWED ANCHORAGE APPLICATIONS

Personal Fall Arrest: Safewaze Anchors are designed as an anchor point to support a maximum of 1 PFAS when utilized for fall protection applications. The structure to which the anchor is attached must withstand loads applied in the directions permitted by the system of at least 5,000 lbs. (22 kN) or be designed with a safety factor of two to one. Maximum allowable free fall is based on the connector used.



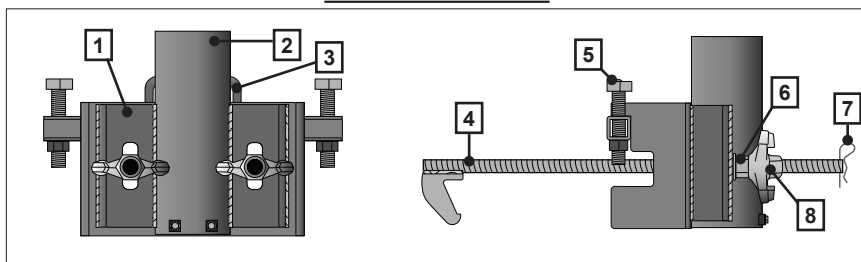
Restraint: Safewaze Anchors are authorized for use in Restraint applications. The structure to which the anchor is attached must withstand loads applied in the directions permitted by the system of at least 1,000 lbs. NO free fall is permitted. Restraint systems may only be used on surfaces with slopes up to 4/12 (vertical/horizontal). For Restraint applications, the allowable attachment points to the harness are Dorsal, Front/Sternal, Side, and Shoulder D-rings.



► 8.0 PRODUCT SPECIFICATIONS

- For temporary use as a fall protection anchor or intermediate base. Designed to be installed on horizontal, straight steel I-Beams with no bends.
- Can support HLL systems with a maximum of 2 users per system (620 lbs. total) or 4 users per system (1,240 lbs. total).
- Part Numbers & Related Part Numbers:
 - » 022-8076: Base & 6"-14" Clamps
 - » 022-8077: Base & 6"-36" Clamps
 - » 022-8078: 6"-14" Clamp
 - » 022-8079: 6"-36" Clamp
 - » FS-EX5501-5: SafeLink Anchor Post (sold separately)
 - » FS-EX2514: SafeLink Whizzler Swivel Cap (sold separately)
- Capacity: **ANSI** 130 to 310 lbs. (59-141 kg). *including any tools, clothing, accessories, etc.
- System Capacity: 1,240 lbs. (5.5 kn)
- Minimum Breaking Strength: 5,000 lbs. (22 kn)
- Designed to mount to various sized I-Beams between 6"-36".
- Fits I-Beam flanges up to 2¼" thick.
- Materials: YCM-Plated Steel (Base Assembly), Zinc-Plated Steel (Clamp Assembly)
- Item Weights:
 - » Base Only: 52 lbs. (23.6 kg)
 - » Base & 6"-14" Clamps: 62 lbs. (28 kg)
 - » Base & 6"-36" Clamps: 66 lbs. (30 kg)
 - » 6"-14" Clamp: 5 lbs. (2.3 kg) each
 - » 6"-36" Clamp: 7 lbs. (3.2 kg) each

BASE COMPONENTS:



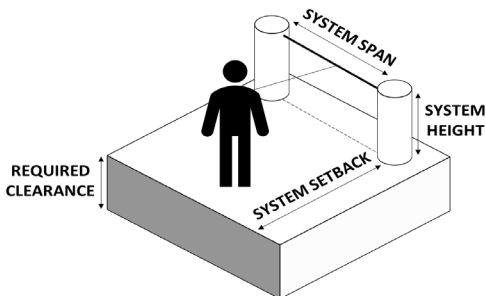
1	Base	5	Mounting Bolts
2	Sleeve for FS-EX5501-5	6	Nut and Washer
3	Carry Handle (not an anchor point)	7	Cotter Pin
4	Threaded Beam Clamp	8	Wing Nut

► 9.0 FALL CLEARANCE

Always select a fall protection device and anchor point location that limits free fall and swing fall as much as possible. A free fall of more than 6 ft. could cause excessive arrest forces that could result in serious injury or death.

- **Fall Clearance:** There must be sufficient clearance below the anchorage connector to arrest a fall before the user strikes the ground or an obstruction. When calculating fall clearance, account for all applicable factors. A Competent Person must reference the entire system's components to calculate Fall Clearance.

FALL CLEARANCE FACTORS:



THE FOLLOWING DIAGRAMS ARE EXAMPLES ONLY.

Note: Numbers used in these examples are based on ZERO offset and setback with the anchor directly overhead or below, to represent an in-line Fall Clearance calculation. Consult with a Competent Person when working in different scenarios and when using non-Safewaze equipment.

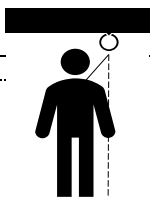
6' FREE FALL LANYARD (OVERHEAD) EXAMPLE

6' HEIGHT OF ANCHOR				
18.5' REQUIRED CLEARANCE FROM ANCHOR	5' FREE FALL		LANYARD LENGTH	6'
			DECELERATION DISTANCE 48" MAX. PER ANSI Z359.13-2013	4'
	12.5' REQUIRED CLEARANCE FROM WORKING SURFACE		HARNESST STRETCH 18" MAX. PER ANSI Z359.11-2021	1.5'
			HEIGHT OF WORKER WORKING SURFACE TO DORSAL D-RING	5'
			SAFETY FACTOR	2'

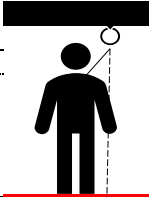
THE FOLLOWING DIAGRAMS ARE EXAMPLES ONLY.

Note: Numbers used in these examples are based on ZERO offset and setback with the anchor directly overhead or below, to represent an in-line Fall Clearance calculation. Consult with a Competent Person when working in different scenarios and when using non-Safewaze equipment.

6' FREE FALL LANYARD (OVERHEAD) EXAMPLE

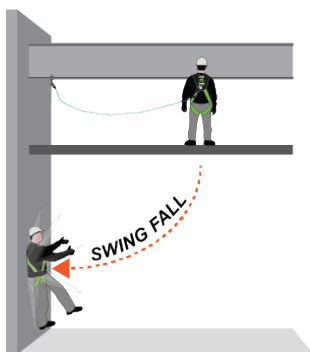
18.5' REQUIRED CLEARANCE FROM ANCHOR	5' FREE FALL		LANYARD LENGTH	6'
			DECELERATION DISTANCE 48" MAX. PER ANSI Z359.13-2013	4'
	12.5' REQUIRED CLEARANCE FROM WORKING SURFACE		HARNESST STRETCH 18" MAX. PER ANSI Z359.11-2021	1.5'
			HEIGHT OF WORKER WORKING SURFACE TO DORSAL D-RING	5'
			SAFETY FACTOR	2'

CLASS 1/CLASS 2 (OVERHEAD) EXAMPLE

13' REQUIRED CLEARANCE FROM ANCHOR			6' HEIGHT OF ANCHOR 	
	0' FREE FALL		WORKING SURFACE	
	7' REQUIRED CLEARANCE FROM WORKING SURFACE		ARREST DISTANCE 42" MAX. PER ANSI Z359.14-2021 CLASS 1	3.5'
			HARNESST STRETCH 18" MAX. PER ANSI Z359.11-2021	1.5'
			SAFETY FACTOR	2'
		SWING FALL DROP DISTANCE		TBD

- **Swing Falls:** Prior to installation or use, make considerations for eliminating or minimizing all swing fall hazards. Swing falls occur when the anchor is not directly above the location where a fall occurs. Always work as close to, or in line with, the anchor point as possible. Swing falls significantly increase the likelihood of serious injury or death in the event of a fall. Ensure a Competent Person includes swing fall in calculations if the hazard exists.

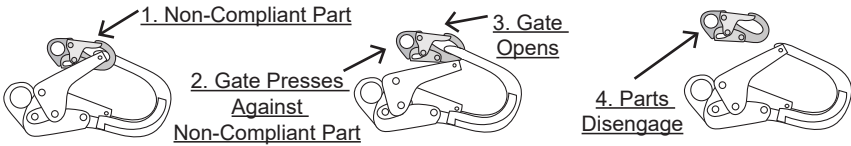
SWING FALL:



► 10.0 COMPATIBILITY OF CONNECTORS

- Safewaze equipment is designed for, and tested with, associated Safewaze components or systems. If substitutions or replacements are made, ensure all components meet the applicable ANSI requirements. Read and follow manufacturer's instructions for all components and subsystems in your PFAS. Not following this guidance may jeopardize compatibility of equipment and possibly affect the safety and reliability of the system.
- Connectors are compatible with connecting elements when they have been designed to work together in such a way that their sizes and shapes do not cause their gate mechanisms to inadvertently open regardless of how they become oriented.
- Connectors (hooks, carabiners, and D-rings) must be capable of supporting at least 5,000 lbs. (22 kN).
- Connectors must be compatible with the anchorage or other system components.
- Do not use equipment that is not compatible. Non-compatible connectors may unintentionally disengage.
- Connectors must be compatible in size, shape, and strength.
- Self-locking snap hooks and carabiners are required by OSHA guidelines.
- Use only the applicable D-ring for intended use.
- Some specialty connectors have additional requirements. Contact Safewaze if you have any questions about compatibility.

UNINTENTIONAL DISENGAGEMENT:



Using a connector that is undersized or irregular in shape (1) to connect a snap hook or carabiner could allow the connector to force open the gate of the snap hook or carabiner. When force is applied, the gate of the hook or carabiner presses against the non-compliant part (2) and forces open the gate (3). This allows the snap hook or carabiner to disengage (4) from the connection point.

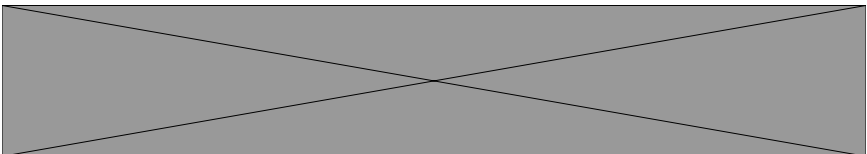
► 11.0 MAKING CONNECTIONS

Snap hooks and carabiners used with this equipment must be double locking and/ or twist lock. Ensure all connections are compatible in size, shape, and strength. Do not use equipment that is not compatible. Ensure all connectors are fully closed and locked.

Safewaze connectors (hooks, carabiners, and D-rings) are designed to be used only as specified in each product's manual. See figure below for examples of inappropriate connections. Do not connect snap hooks and carabiners:

- To a D-ring to which another connector is attached.
- In a manner that would result in a load on the gate (with the exception of tie-back hooks).
- In a false engagement, where features that protrude from the snap hook or carabiner catch on the anchor, and without visual confirmation seems to be fully engaged to the anchor point.
- To each other.
- By wrapping the web lifeline around an anchor and securing to lifeline, except as allowed for tie-back models.
- To any object which is shaped or sized in a way that the snap hook or carabiner will not close and lock, or that roll-out could occur.
- In a manner that does not allow the connector to align properly while under load.

INAPPROPRIATE CONNECTIONS:



Large throat snap hooks must not be connected to standard size D-rings or similar objects which will result in a load on the gate if the hook or D-ring twists or rotates, unless the snap hook complies with ANSI Z359.1-2007 or ANSI Z359.12 and is equipped with a 3,600 lb. (16 kN) gate.

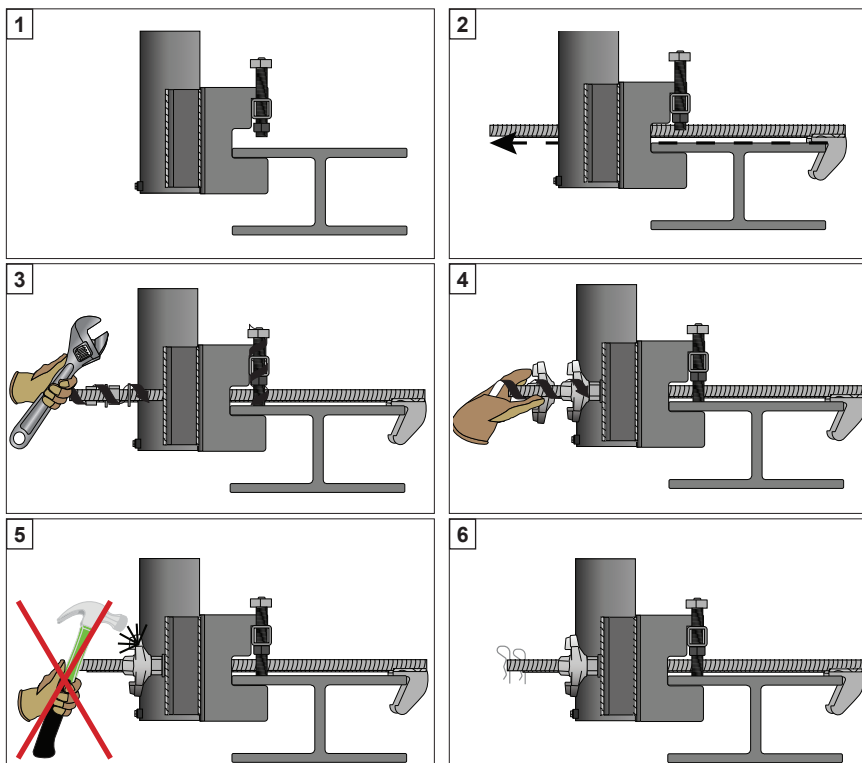
► 12.0 INSTALLATION OF SAFELINK I-BEAM POST BASE

Prior to installing the base, select a suitable location that will provide proper strength for installation of the base as an anchorage for Fall Protection. The work location should be free of debris and other materials or equipment that could interfere with the proper operation of this equipment. Inspect the intended installation location for hazards that include, but are not limited to, excessive corrosion, cracks, wood rot, severe weathering, electrical hazards, etc. The SafeLink I-Beam Post Base is available in two clamp sizes designed to fit I-Beams from 6"-14" or 6"-36" with a maximum flange thickness of 2¼". Inspect all components (Page 8) prior to installation.

Base Installation:

1. Remove all hardware, except for the Mounting Bolts, from the SafeLink I-Beam Post Base. Slide the Base onto the top flange of a steel I-Beam.
2. Install the Threaded Beam Clamps through the pre-cut slots of the Base.
3. Tighten the Mounting Bolts* and the Threaded Beam Clamps with a wrench.
4. Install a Wing Nut* onto each Threaded Beam Clamp.
5. Hand tighten the Wing Nuts until fully secure. Do not hammer.
6. Reinstall the Cotter Pins through the pre-drilled holes at the end of each Threaded Beam Clamp.

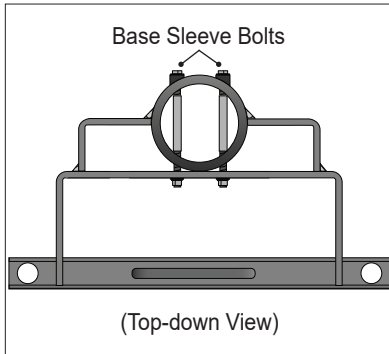
***Note:** The Mounting Bolts and Wing Nuts must be retightened prior to each use.



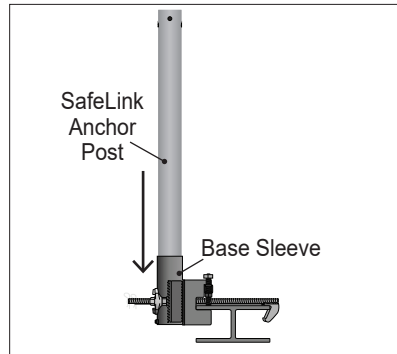
► 13.0 INSTALLATION OF RELATED PRODUCTS

The SafeLink Anchor Post (sold separately as FS-EX5501-5) is designed to slide into the SafeLink I-Beam Post Base. The bottom of the Anchor Post will rest on the pre-installed Sleeve Bolts located inside the SafeLink I-Beam Post Base.

Pre-Installed Sleeve Bolts:

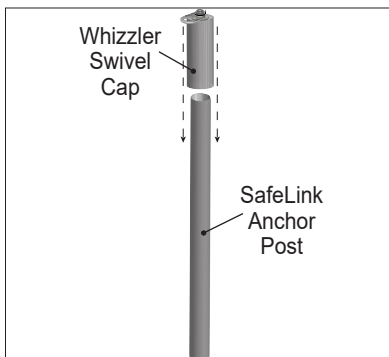


FS-EX5501-5 Installed:

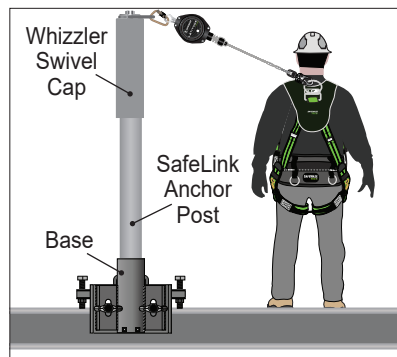


The SafeLink Whizzler Swivel Cap (sold separately as FS-EX2514) is designed to slide onto the SafeLink Anchor Post to provide a single point anchorage. First, install the SafeLink Anchor Post into the SafeLink I-Beam Post Base (See Above). Then, install the SafeLink Whizzler Swivel Cap onto the SafeLink Anchor Post. Once properly installed, the user may attach a complete and compatible PFAS to the swivel D-ring of the SafeLink Whizzler Swivel Cap.

Installation of FS-EX2514:



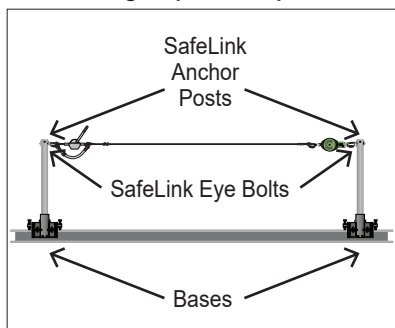
Single Point Anchorage:



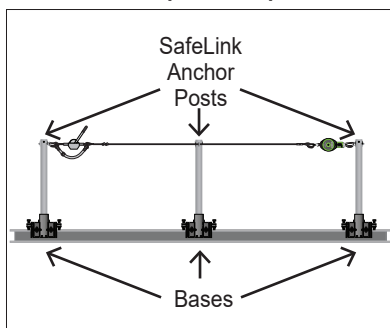
► 14.0 HORIZONTAL LIFELINE USE

Two SafeLink I-Beam Post Bases with two SafeLink Anchor Posts installed into them can be utilized as anchorage points for a Safewaze Horizontal Lifeline. Additionally, some HLLs allow the use of a SafeLink I-Beam Post Base as an intermediate anchorage. If installing the SafeLink I-Beam Post Base as anchorage for an HLL, the user must follow the instructions and guidelines (fall clearances, maximum span lengths, maximum number of users, etc.) for that specific HLL system. Additionally, the user will need SafeLink Eye Bolts (sold separately as FS-EX2508) installed on each anchor ends to attach the HLL.

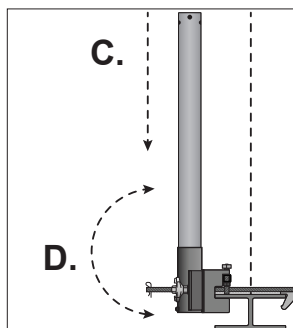
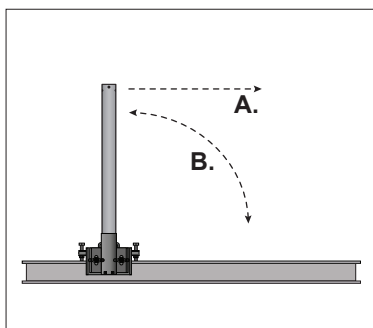
Single Span Example:



Multi-Span Example:



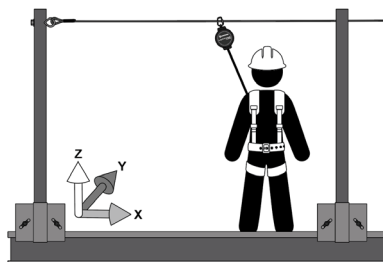
Refer to the following diagrams for information on expected load requirements when using the SafeLink I-Beam Post Base as Horizontal Lifeline end anchorages.



Safewaze HLL System	Part Number	Configuration (per span)	A. (lbs.)	B. (ft.-lbs.)	C. (lbs.)	D. (ft.-lbs.)
2 Person Kermantle HLL	019-8001 thru 019-8004	1 Worker(s)	2,800	19,600	1,800	900
		2 Worker(s)	5,400	37,800	3,600	1,800
4 Person Double Braid Rope HLL	019-8012 thru 019-8015	1 Worker(s)	3,400	23,800	1,800	900
		2 Worker(s)	5,400	37,800	3,600	1,800
		3 & 4 Worker(s)	8,200	57,400	7,200	3,600
2 Person Cable HLL	019-8016 thru 019-8019	1 Worker(s)	5,400	37,800	1,800	900
		2 Worker(s)	6,600	46,200	3,600	1,800
4 Person Cable HLL	FS-EX10000 FS-EX1050	1 Worker(s)	5,400	37,800	1,800	900
		2 Worker(s)	6,600	46,200	3,600	1,800
NOTE: ALL VALUES INCLUDE OSHA 2:1 SAFETY FACTOR REQUIREMENTS						

End Anchorages

	AL
X	±5,000 lbs. (±22 kN)
Y	N/A
Z	-3,600 lbs. (-16 kN)



Intermediate Anchorages

	AL
X	N/A
Y	N/A
Z	-3,600 lbs. (-16 kN)

► 15.0 INSPECTION/MAINTENANCE

The user must keep instructions available for reference and record the date of first use on Page 2. The user must **immediately** remove the system from service if defects or damage are found, or if exposed to forces of fall arrest.

Work Area:

- Inspect the work area to ensure the location is free of any damage including, but not limited to, debris, cracking, rot, decay, structural deterioration, rust, and any hazardous materials.
- A Competent Person must determine that the installation location to be utilized will support the intended loads.

Frequency:

- A Competent Person, other than the user, must inspect the anchor at least once annually. While conducting inspections, the Competent Person must consider all applications and hazards that the equipment may have been subjected to while in use.
- Competent Person inspections must be recorded in the Inspection Log included in this manual (Page 19), or on the inspection table labels on each product individually.
- The Competent Person must place their initials in the block which corresponds with the month and year that the inspection is performed. All individual labels on the equipment will be initialed in the same manner.

INSPECTION FREQUENCY:

Type of Use	Application Examples	Conditions of Use	Inspection Frequency by Competent Person
Infrequent to Light	Rescue and Confined Space, Factory Maintenance	Good Storage Conditions, Indoor or Infrequent Outdoor Use, Room Temperature, Clean Environments	Annually
Moderate to Heavy	Transportation, Residential Construction, Utilities, Warehouse	Fair Storage Conditions, Indoor and Extended Outdoor Use, All Temperatures, Clean or Dusty Environments	Semi-Annually to Annually
Severe to Continuous	Commercial Construction, Oil and Gas, Mining	Harsh Storage Conditions, Prolonged or Continuous Outdoor Use, All Temperatures, Dirty Environment	Quarterly to Semi-Annually

Directions:

- Prior to each use, inspect the anchor's components (Page 8) for possible deficiencies including, but not limited to, missing parts, corrosion, deformation, pits, burrs, rough surfaces, sharp edges, cracking, rust, paint buildup, excessive heating, alteration, and missing or illegible labels.
- All HLL systems used with the SafeLink I-Beam Post Base must be properly tensioned per system instructions.

Repairs/Disposal:

- Only Safewaze, or entities authorized in writing by Safewaze, may make repairs to Safewaze fall protection equipment.
- Dispose of the anchor if inspection reveals an unsafe or defective condition.
- If damaged and unserviceable, the system should be destroyed so as not to allow accidental re-use.

Cleaning:

- The anchor can be cleaned with water and mild soap. The user should remove all dirt, possible corrosives, and contaminants from the system prior to, and after, each use. Never use any type of corrosive substance to clean the system.
- Excess water should be blown out with compressed air. Hardware can be wiped off with a clean, dry cloth. Do not store system if wet or damp.
- Allow equipment to fully dry before being stored.

Storage:

- Prior to installation, store the anchor in a cool, dry area where it will not be exposed to extreme light, extreme heat, excessive moisture, or possibly corrosive chemicals or materials.

Lifespan:

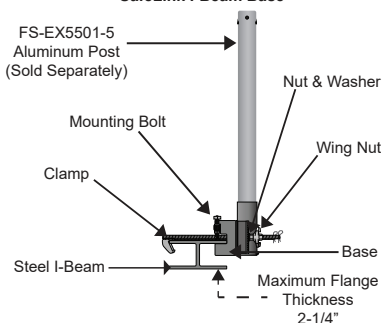
- The working life of the anchor is determined by work conditions, care, and inspection provided. So long as the system and all components pass inspection, it may remain in service.

SAFELINK

I-Beam Post Base

INSTALLATION

Remove hardware from I-Beam Base with the exception of the mounting bolts. Slide the base onto the top flange of steel I-Beam. Install the threaded beam clamps through the pre-cut slots in the base. Tighten the mounting bolts and the beam clamps with a wrench. Install wing nut onto each clamp, and when hand tight, strike the wing nut with a hammer to secure. Re-install provided Cotter Pins through the pre-drilled holes at the end of each assembly.

[illegible]

DO NOT REMOVE THIS LABEL



SAFEWAZE

ANNUAL INSPECTION FORM

Inspection Date:	Inspector:	Pass/Fail:  	Comments/ Corrective Action:
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	
		 	



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