



SAFEWAZE

42 Inch I-Beam Stanchion Manual for Horizontal Lifelines



ANSI	N/A
OSHA	1910.66, 1926.502

**Read and understand instructions before using equipment!
Do not throw away instructions!**

**Always verify the latest revision of the Safewaze Manual is being utilized.
Visit the Safewaze website, or contact Customer Service, for updated manuals.**

⚠ IMPORTANT:

- Please refer to this manual for essential instructions on the use, care, or suitability of this equipment for your application. Contact Safewaze for any additional questions.
- Record all important product information prior to use. Documentation of all Competent Person annual inspections is required in the Inspection Log.

▶ USER INFORMATION

Date of First Use: _____

Serial Number: _____

Trainer: _____

User: _____

▶ SAFETY INFORMATION AND PRECAUTIONS

- The manufacturer's instructions must be provided to users of this equipment.
- The user must read, understand, and follow all safety and usage information contained within this manual.
- The user must safely and effectively use the stanchion and all equipment used in conjunction with the product.
- Failure to follow all safety and usage information can result in serious injury or death.

⚠Warnings:

Regulations included herein are not all-inclusive, are for reference only, and are not intended to replace a Competent Person's judgment or knowledge of federal or state standards.

The warnings indicated below are designed to minimize risk associated with the use of a Safewaze stanchion.

- Users shall consult with their doctor to verify ability to safely absorb the forces of a fall arrest event. Fitness level, age, and other health conditions can greatly affect an individual's ability to withstand fall arrest forces. Women who are pregnant and individuals considered minors must not use any Safewaze equipment.
- Do not alter or misuse equipment. Only Safewaze, or entities authorized in writing by Safewaze, may make repairs to Safewaze fall protection equipment.
- A Competent Person must conduct an analysis of the workplace and anticipate where workers will be conducting their duties, the route they will take to reach their work, and any existing and potential fall hazards.
- The Competent Person must choose the fall protection equipment to be utilized. Selections must account for all potential hazardous workplace conditions. All fall protection equipment should be purchased in new and unused condition.
- Training of Authorized Persons to correctly install, inspect, disassemble, maintain, store, and use equipment must be provided by a Competent Person. Training must include the ability to recognize fall hazards, minimize the likelihood of fall hazards, and the correct use of personal fall arrest systems.
- Equipment that is exposed to fall arrest forces must be immediately removed from service and destroyed.
- Equipment designated for fall protection must never be used to lift, hang, support, or hoist tools or equipment unless specifically certified for such use.
- Use of a body belt is not authorized for fall arrest applications.
- Work directly under the anchor point as much as possible to minimize swing fall hazards.
- The user must ensure that there is adequate fall clearance when working at height.
- Avoid using the product in applications where engulfment hazards exist.
- If work is conducted in a high heat environment, ensure that Arc Flash or other suitable fall protection equipment is utilized.
- Avoid moving machinery, sharp and/or abrasive edges, and any other hazard that could damage or degrade the component.
- Utilize extra caution to keep lifeline free from any obstructions including, but not limited to, surrounding objects, tools, equipment, moving machinery, co-workers, yourself, or possible impact from overhead objects.

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► 1.0 INTRODUCTION

Thank you for purchasing the Safelink 42" I-Beam Stanchion. This manual must be read and understood in its entirety and used as part of an employee training program as required by OSHA or any applicable state agency.

The 42" I-Beam Stanchion must be used in conjunction with a horizontal lifeline (HLL) system. The stanchion serves as an anchor, or intermediate post, for temporary HLLs.

This versatile system fits I-Beam flanges up to 2-1/4" thick. The adjustable clamps mount to various size I-Beams [4"-12", 4"-18", 4"-24"] based on part number. The stanchion can be configured, as needed, in single or multi-spans up to 65 ft. (19.8 m).

► 2.0 INTENDED USE

The product is not designed for use as a single point connection for an individual Personal Fall Arrest System (PFAS). Never attach an individual PFAS directly to the stanchion. The equipment covered in this manual is intended for use as part of a complete HLL System.

This system is not approved for Material Handling. Use of this equipment for any other purpose including, but not limited to, sports or recreational activities, non-approved material handling applications, or other action not described in these instructions is not approved by Safewaze. Use of this equipment in a manner outside the scope of those covered within this manual can result in serious injury or death. The equipment covered in this manual must only be used by trained personnel in workplace applications.

► 3.0 APPLICABLE SAFETY STANDARDS

When used according to instructions, this product meets **OSHA 1910.66** and **1926.502** regulations. Applicable standards and regulations depend on the type of work being done and may include state-specific regulations. Refer to local, state, and federal requirements for additional information on the governing of occupational safety regarding Personal Fall Arrest Systems (PFAS).

► 4.0 WORKER CLASSIFICATIONS

Read and understand the definitions of those who work in proximity of, or may be exposed to, fall hazards:

Qualified Engineer: A person with a Bachelor of Science in Engineering degree from an accredited college or university. They are able to assume personal responsibility for the development and application of engineering science and knowledge in the design, construction, use, and maintenance of their projects.

Qualified Person: One who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training, and experience, has successfully demonstrated their ability to solve or resolve problems relating to the subject matter, the work, or the project.

Competent Person: One who is capable of identifying existing and predictable hazards in the surroundings or working conditions which are unsanitary, hazardous, or dangerous to employees, and who has authorization to take prompt corrective measures to eliminate them.

Authorized Person: A person approved or assigned by the employer to perform a specific type of duty or duties, or to be at a specific location or locations, at the jobsite.

It is the responsibility of a Qualified Person or Engineer to supervise the jobsite and ensure safety regulations are met.

► 5.0 RESCUE PLAN

Prior to the use of this equipment, employers must create a rescue plan in the event of a fall and provide the means to implement the plan through training. The rescue plan must be specific to the project. The rescue plan must allow for employees to rescue themselves or be promptly rescued by alternative means.

This plan must be communicated to/understood by all equipment users, authorized persons, and rescuers. Rescue operations may require specialized equipment beyond the scope of this manual. Every user must be trained in the inspection, installation, operation, and proper usage of their Rescue Equipment and Rescue Plan. See ANSI Z359.4-2013 for specific rescue information. Immediately seek medical attention in the event a worker suffers a fall arrest incident.

Note: Special rescue measures may be required for a fall over an edge.

► 6.0 PRODUCT LIMITATIONS

When installing or using this equipment always refer to the following requirements and limitations:

- **Capacity Range:** 130-310 lbs. (59-141 kg). *including clothing, tools, equipment, etc.
- **Anchorage:** Anchorages selected for fall arrest systems shall have a strength capable of sustaining static loads applied in the directions permitted by the system of at least:
 1. 5,000 lbs. (2267.9 kg) for non-certified anchorages, or
 2. Two times the maximum arresting force for certified anchorages.

When more than one fall arrest system is attached to an anchorage, the strengths set forth in one of the above shall be multiplied by the number of systems attached to the anchorage.

From OSHA 1926.502 and 1910.66: Anchorages used for attachment of personal fall arrest systems shall be independent of any anchorage being used to support or suspend platforms and capable of supporting at least 5,000 lbs. (2267.9 kg) per user attached. Or, anchorages for attachment should be designed, installed, and used as part of a complete PFAS which maintains a safety factor of at least two and is under the supervision of a Qualified Person.

- **Free Fall:** The distance a user falls before the fall arrester activates. The maximum allowable free fall is 6 feet. Limit free fall distance by keeping anchorage overhead and in-line with work area.
- **Swing Falls:** As the user moves laterally away from an overhead anchor point, the risks related to swing falls increase. The force of striking an object involving swing fall can in some instances generate more forces than a fall with the user wearing no fall protection equipment. Minimize swing falls by working as directly below the anchorage point as possible
- **Fall Clearance:** Fall Clearance (FC) is the total combined values of the Rope Elongation, Lanyard Length, Deceleration Distance, Harness Stretch, Height of Worker, and Safety Factor. Safewaze uses a 2 ft. Safety Factor. The Safety Factor includes fall arrester slippage. Refer to the chosen PFAS system manuals for information on fall clearance.

Additional Fall Clearance is required for falls from a kneeling or crouched position. If a Swing Fall hazard exists, the total vertical fall distance will be greater than if the user had fallen directly under the anchor point. This manual provides information regarding Swing Fall hazards and additional Fall Clearance Requirements in Section 9.

- **Hazards:** Extra precautions should be taken if this equipment is used in an environment where hazards exist. Hazards can include, but are not limited to, moving machinery, high voltage equipment or power lines, caustic chemicals, corrosive environments, toxic or explosive gases, or high heat. Avoid working in an area where overhead equipment or personnel could fall and contact the user, fall protection equipment, or the lifeline. Areas where the user's lifeline may cross or tangle with the lifeline of another user should be avoided. Do not allow the lifeline to pass under arms or between the legs.

► 7.0 ALLOWED ANCHORAGE APPLICATIONS

Personal Fall Arrest: Safewaze Anchors are designed as an anchor point to support a maximum of 1 PFAS when utilized for fall protection applications. The structure to which the anchor is attached must withstand loads applied in the directions permitted by the system of at least 5,000 lbs. (22 kN) or be designed with a safety factor of two to one. Maximum allowable free fall is based on the connector used.



Restraint: Safewaze Anchors are authorized for use in Restraint applications. The structure to which the anchor is attached must withstand loads applied in the directions permitted by the system of at least 1,000 lbs. NO free fall is permitted. Restraint systems may only be used on surfaces with slopes up to 4/12 (vertical/horizontal). For Restraint applications, the allowable attachment points to the harness are Dorsal, Front/Sternal, Side, and Shoulder D-rings.



Work Positioning: Safewaze Anchors are authorized for use in Work Positioning applications. Work Positioning allows a worker to be supported during suspension while freeing both hands to conduct work operations. The structure to which the Anchor is attached must withstand loads applied in the directions permitted by the system of at least 3,000 lbs. Maximum allowable free fall is 2' ft. For positioning applications, the allowable attachment points to the harness are the Side D-rings.



Rescue/Confined Space: Safewaze Anchors are authorized for use in Rescue/Confined Space applications. Rescue systems are utilized to safely recover a worker from a confined location or after exposure to a fall. Composition of rescue systems can vary based upon the type of rescue involved. The structure to which the Anchor is attached must withstand loads applied in the directions permitted by the system of at least 3,100 lbs. NO free fall is permitted. For rescue applications, the allowable attachment points to the harness are Dorsal, Front/Sternal, and Shoulder D-rings.



► 8.0 PRODUCT SPECIFICATIONS

- For use with Safewaze approved cable and rope Horizontal Lifeline systems.
- Weight Capacity: 130-310 lbs. (59-141 kg). *including clothing, tools, equipment, etc.
- System Capacity: maximum 2 users per span (620 lbs. total), 4 users per system.
- Maximum HLL Span Length: single or multi-span up to 65 ft. (19.8 m)
- Sizes Offered: 4" to 12" (020-8060), 4" to 18" (019-8038), 4" to 24" (019-8046)
- Item Weight: 36.5 lbs. (16.6 kg)
- Total Stanchion Height: 42" (106.7 cm)
- Accommodates I-Beam flanges up to 2-1/4" (5.7 cm) thick.
- Replacement Parts: SafeLink I-Beam Upright (019-8040), SafeLink Clamp Wing Nut (019-8043), SafeLink I-Beam Base (019-8041 & 019-8047), SafeLink I-Beam Clamp (019-8042 & 019-8045)
- Optional Accessory: SafeLink Pass-Through Bracket (019-8039)

COMPONENT MATERIALS:	
I-Beam Upright	YCM Plated Steel
I-Beam Base	YCM Plated Steel
I-Beam Clamp	Clear Zinc-Plated Steel

► 9.0 FALL CLEARANCE

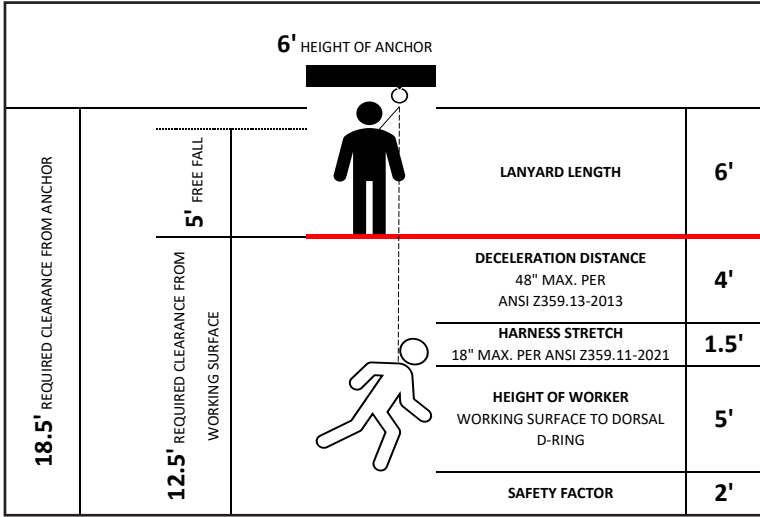
Always select an SRL/lanyard and anchor point location that limits free fall and swing fall as much as possible. Refer to the chosen PFAS system manuals for information on fall clearance. A free fall of more than 6 ft. could cause excessive arrest forces that could result in serious injury or death.

- **Fall Clearance:** The amount of feet required below the working surface for the personal fall arrest system to work correctly. There must be sufficient clearance below the anchorage connector to arrest a fall before the user strikes the ground or an obstruction. When calculating fall clearance, account for all applicable factors. A Competent Person must reference the entire system's components to calculate Fall Clearance.

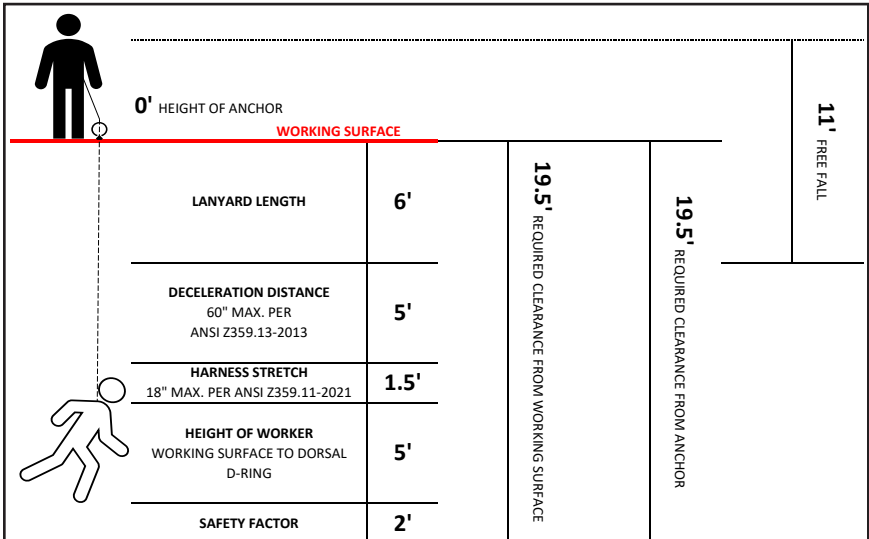
THE BELOW DIAGRAMS ARE ONLY EXAMPLES.

Note: Numbers used in these examples are based on ZERO offset and setback with the anchor directly overhead or below, to represent an in-line Fall Clearance calculation. Consult with a Competent Person when working in different scenarios and when using non-Safewaze equipment.

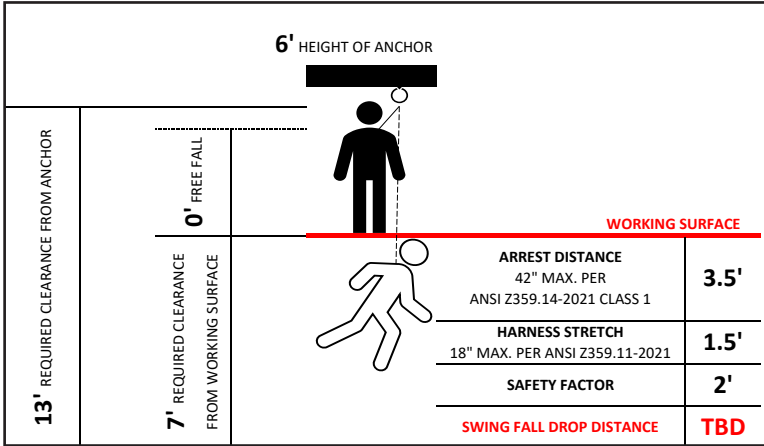
6' FREE FALL LANYARD (OVERHEAD) EXAMPLE



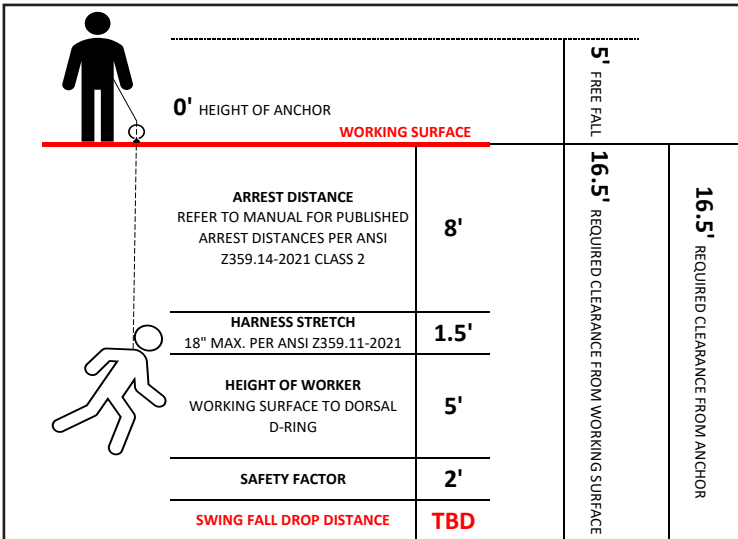
12' FREE FALL LANYARD (BELOW D-RING) EXAMPLE



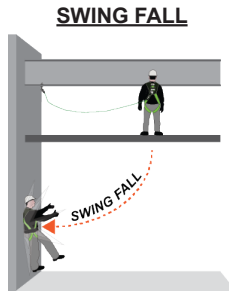
CLASS 1 (OVERHEAD) EXAMPLE



CLASS 2 (BELOW D-RING) EXAMPLE



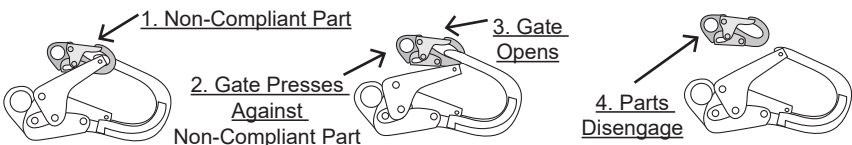
- **Swing Falls:** Prior to installation or use, make considerations for eliminating or minimizing all swing fall hazards. Swing falls occur when the anchor is not directly above the location where a fall occurs. Always work as close to, or in line with, the anchor point as possible. Swing falls significantly increase the likelihood of serious injury or death in the event of a fall (Figure 1). Ensure a Competent Person includes swing fall in calculations if the hazard exists.



▶ 10.0 COMPATIBILITY OF CONNECTORS

- Safewaze equipment is designed for, and tested with, associated Safewaze components or systems. If substitutions or replacements are made, ensure all components meet the applicable ANSI requirements. Read and follow manufacturer's instructions for all components and subsystems in your PFAS. Not following this guidance may jeopardize compatibility of equipment and possibly affect the safety and reliability of the system.
- Connectors are compatible with connecting elements when they have been designed to work together in such a way that their sizes and shapes do not cause their gate mechanisms to inadvertently open regardless of how they become oriented.
- Connectors (hooks, carabiners, and D-rings) must be capable of supporting at least 5,000 lbs. (22 kN).
- Connectors must be compatible with the anchorage or other system components.
- Do not use equipment that is not compatible. Non-compatible connectors may unintentionally disengage (Figure 2).
- Connectors must be compatible in size, shape, and strength.
- Self-locking snap hooks and carabiners are required by OSHA guidelines.
- Some specialty connectors have additional requirements. Contact Safewaze if you have any questions about compatibility.

UNINTENTIONAL DISENGAGEMENT



Using a connector that is undersized or irregular in shape (1) to connect a snap hook or carabiner could allow the connector to force open the gate of the snap hook or carabiner. When force is applied, the gate of the hook or carabiner presses against the non-compliant part (2) and forces open the gate (3). This allows the snap hook or carabiner to disengage (4) from the connection point.

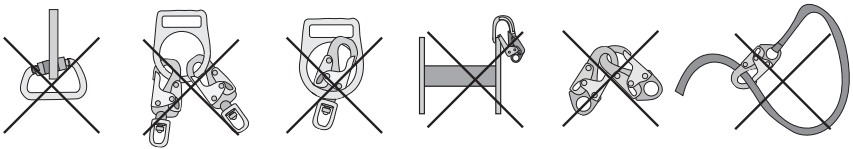
▶ 11.0 MAKING CONNECTIONS

Snap hooks and carabiners used with this equipment must be double locking and/ or twist lock. Ensure all connections are compatible in size, shape, and strength. Do not use equipment that is not compatible. Ensure all connectors are fully closed and locked.

Safewaze connectors (hooks, carabiners, and D-rings) are designed to be used only as specified in each product's manual. See Figure 3 for examples of inappropriate connections. Do not connect snap hooks and carabiners:

- To a D-ring to which another connector is attached.
- In a manner that would result in a load on the gate (with the exception of tie-back hooks).
- In a false engagement, where features that protrude from the snap hook or carabiner catch on the anchor, and without visual confirmation seems to be fully engaged to the anchor point.
- To each other.
- By wrapping the web lifeline around an anchor and securing to lifeline, except as allowed for tie-back models.
- To any object which is shaped or sized in a way that the snap hook or carabiner will not close and lock, or that roll-out could occur.
- In a manner that does not allow the connector to align properly while under load.

INAPPROPRIATE CONNECTIONS



Large throat snap hooks must not be connected to standard size D-rings or similar objects which will result in a load on the gate if the hook or D-ring twists or rotates, unless the snap hook complies with ANSI Z359.1-2007 or ANSI Z359.12 and is equipped with a 3,600 lb. (16 kN) gate.

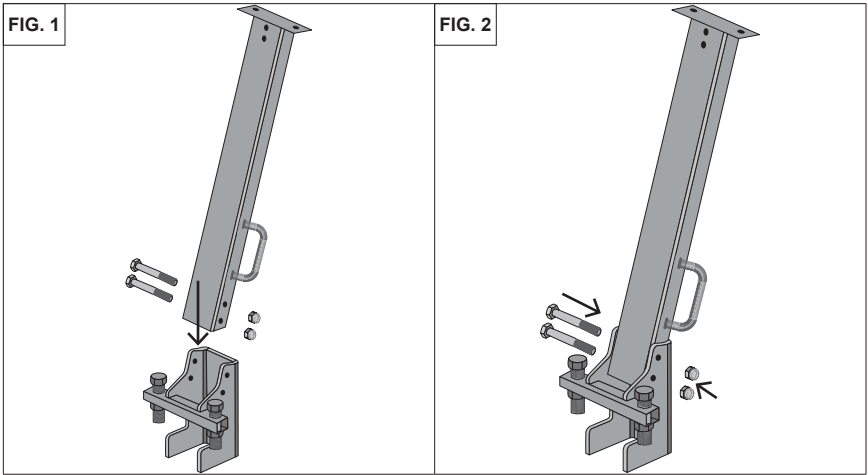
▶ 12.0 INSTALLATION OF 42" I-BEAM STANCHION

All components of the stanchion must be inspected prior to installation and before each use. The I-Beam must be free of debris and other materials or equipment that could interfere with the proper installation and use of this product. Inspect the intended installation location for hazards that include, but are not limited to, excessive corrosion, cracks, rot, severe weathering, electrical hazards, etc.

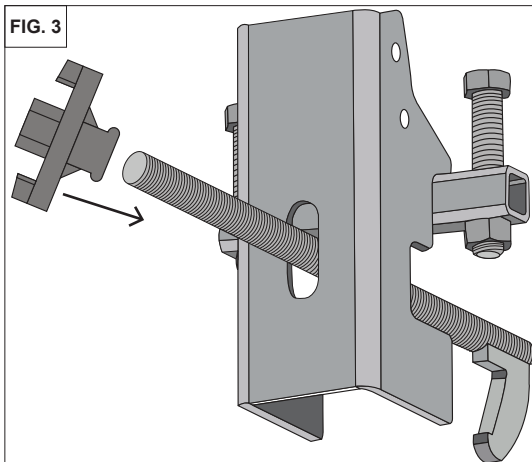
The stanchion secures to the top flange of an I-Beam. The steel beams must be straight **with no bends**. Installation of two stanchions in line on an I-Beam provides an attachment/anchorage point for HLLs.

Installation Steps:

1. Slide the Upright into the Base. Align the holes of each component (Fig. 1).
2. Insert (2) bolts through the assembly (Fig. 2).
3. Thread (2) lock nuts onto each end of the bolts (Fig. 2). Tighten to ensure a secure fit.

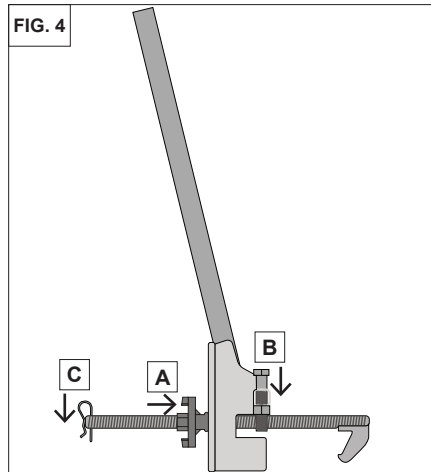


4. Insert the threaded end of the Clamp through the pre-cut slot in the Base (Fig. 3).
5. Loosely thread the wing nut onto the end of the Clamp (Fig. 3).



6. At the desired installation location, place the entire assembly on the top surface of an I-Beam. Capture the top of the I-Beam with the Clamp on one side and the Base on the other side (Fig. 4).

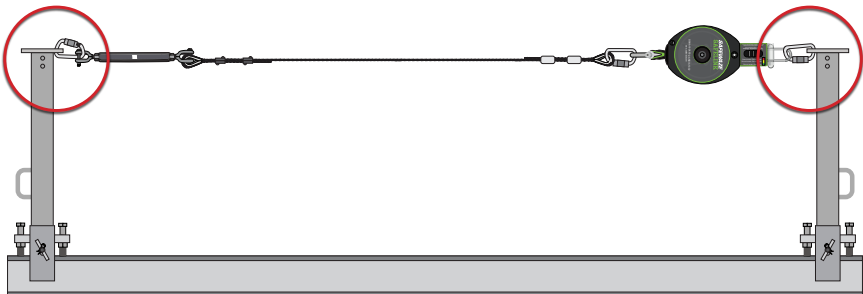
7. Tighten the Clamp to the I-Beam by rotating its wing nut in a clockwise direction until secure (Fig. 4, A). When hand tight, strike the wing nut with a hammer, or further tighten with an adjustable wrench, to ensure a secure fit to the I-Beam.
8. Tighten the bolts of the Upright and Base to secure the stanchion into place (Fig. 4, B).
9. Install the cotter pin through the Base (Fig. 4, C).



► 13.0 42" I-BEAM STANCHION HORIZONTAL LIFELINE CONNECTION AND USE

Installation of two 42" I-Beam Stanchions provides attachment points for a Horizontal Lifeline system. The HLL carabiners connect at the top of the stanchions' Uprights.

HORIZONTAL LIFELINE CONNECTION



When installing the stanchion for HLL use, the user must follow the instructions of the chosen HLL system since all HLLs have unique specifications (tension requirements, e.g.).

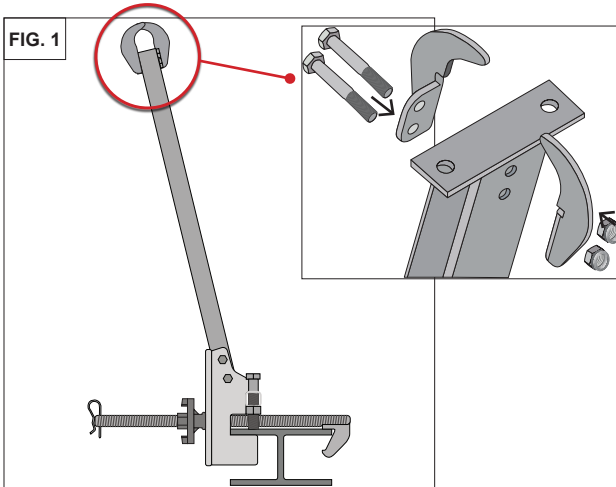
If multiple users are connected to the HLL system simultaneously, they must be aware that in the event of a fall by one worker, the other individuals connected to the system could be pulled off of the working surface. It is recommended that each user has an independent HLL system if possible, or that shorter span lengths are used to minimize the potential for other users falling.

Some Safewaze HLLs allow intermediate stanchions to be installed along the HLL span. In the event an intermediate post is required, a SafeLink Pass-Through Bracket (019-8039) is available. This component allows the user to pass by the intermediate stanchion without disconnecting from the system.

Note: If utilizing an intermediate post with a rope HLL, additional inspections of the rope lifeline is required at intermediate post attachments since intermediate stanchions can enhance wear of the lifeline component.

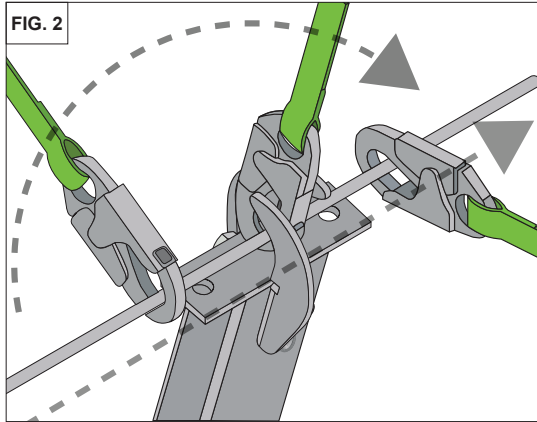
SafeLink Pass-Through Bracket Installation:

1. At the top of the stanchion's Upright, align the pre-drilled holes of the bracket and Upright (Fig. 1).
2. Insert (2) bolts through the assembly (Fig. 1).
3. Thread (2) lock nuts onto each end of the bolts (Fig. 1). Tighten to ensure a secure fit.



SafeLink Pass-Through Bracket Use:

1. Once the user reaches an intermediate stanchion, the user passes their snap hook underneath the first hook of the bracket (Fig. 2).
2. The snap hook should now be between, or in the middle of, both sides of the bracket (Fig. 2). The user can now rotate their snap hook to the other side of the Horizontal Lifeline cable or rope.
3. The user can now pass their snap hook underneath the second hook of the bracket. There is no need to disconnect the snap hook from the HLL at any point.



► 14.0 INSPECTION

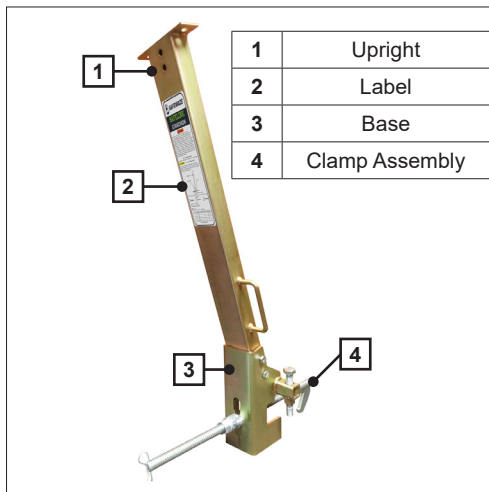
The user must keep instructions available for reference and record the date of first use on Page 2. The user must immediately remove the system from service if defects or damage is found, or if the system is exposed to forces of fall arrest.

Directions:

- Prior to each use, inspect the stanchion components for possible deficiencies including, but not limited to, missing parts, corrosion, deformation, pits, burrs, rough surfaces, sharp edges, cracking, rust, paint buildup, excessive heating, alteration, and missing or illegible labels.

Note: Refer to the specific manufacturer's product manual to inspect HLL systems attached to the stanchion, if applicable.

STANCHION INSPECTION COMPONENTS



Work Area:

- Inspect the work area to ensure the location is free of any damage including, but not limited to, debris, cracking, rot, decay, structural deterioration, rust, and any hazardous materials.
- A Competent Person must determine that the installation location to be utilized will support the intended loads.

Frequency:

- A Competent Person, other than the user, must inspect the stanchion at least once annually.
- While conducting inspections, the Competent Person must consider all applications and hazards that the equipment may have been subjected to while in use.
- Competent Person inspections must be recorded in the Inspection Log included in this manual (Page 20), as well as the inspection table labels on each product individually. The Competent Person must place their initials in the block which corresponds with the month and year that the inspection is performed. All individual labels on the equipment will be initialed in the same manner.

INSPECTION FREQUENCY

Type of Use	Application Examples	Conditions of Use	Inspection Frequency by Competent Person
Infrequent to Light	Rescue and Confined Space, Factory Maintenance	Good Storage Conditions, Indoor or Infrequent Outdoor Use, Room Temperature, Clean Environments	Annually
Moderate to Heavy	Transportation, Residential Construction, Utilities, Warehouse	Fair Storage Conditions, Indoor and Extended Outdoor Use, All Temperatures, Clean or Dusty Environments	Semi-Annually to Annually
Severe to Continuous	Commercial Construction, Oil and Gas, Mining	Harsh Storage Conditions, Prolonged or Continuous Outdoor Use, All Temperatures, Dirty Environment	Quarterly to Semi-Annually

▶ 15.0 MAINTENANCE

Repairs:

- Only Safewaze, or entities authorized in writing by Safewaze, may make repairs to Safewaze fall protection equipment.

Cleaning:

- The SafeLink product can be cleaned with water and mild soap. Never use any type of corrosive substance to clean the system.
- The user should remove all dirt, possible corrosives, and contaminants from the system prior to, and after, each use.
- Excess water should be blown out with compressed air. Hardware can be wiped off with a clean, dry cloth.

Storage:

- Prior to installation, store the product in a cool, dry area where it will not be exposed to extreme light, extreme heat, excessive moisture, or possibly corrosive chemicals or materials.
- Do not store system if wet or damp. Allow equipment to fully dry before being stored.

Lifespan:

- The working life of the product is determined by work conditions, care, and inspection provided. So long as the system and all components pass inspection, it may remain in service.

Disposal:


- Dispose of the product if inspection reveals an unsafe or defective condition.
- If damaged and unserviceable, the system should be destroyed so as not to allow accidental re-use.

► 16.0 REPLACEMENT PARTS

SafeLink I-Beam Upright (019-8040)	
SafeLink Clamp Wing Nut (019-8043)	
SafeLink I-Beam Base (019-8041 & 019-8047)	
SafeLink I-Beam Clamp (019-8042 & 019-8045)	

▶ 17.0 LABELS





SAFEWAZE

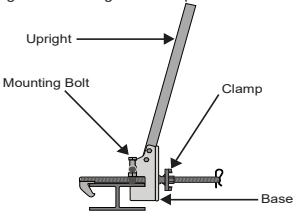
SAFELINK

42" I-Beam Stanchion

⚠ WARNING

This product must be used in accordance with the manufacturer's instructions provided at shipment. See product manual for additional warnings, appropriate installation and connection methods, and complete inspection procedures. For use only with approved Safewaze temporary Horizontal Lifeline (HLL) systems. Specific information for approved HLL systems are included in the individual HLL system instructions. User's must be trained in the use of this product and associated HLL systems. This equipment must be installed and used under the supervision of a Qualified Person. Failure to follow instructions, misuse, or alteration of this product may result in serious injury or death. Avoid contact with hazards including, but not limited to, heat, chemicals, electricity, and sharp/abrasive edges and surfaces. Do not alter or misuse this product. Do not remove label. Make only compatible connections. Inspect HLL according to manufacturer's instructions prior to each use. A Competent Person must inspect unit at least annually. If equipment fails inspection, or is exposed to fall arrest forces, IMMEDIATELY REMOVE FROM SERVICE. **DO NOT REMOVE THIS LABEL.**

⚠ INSTALLATION Tighten the clamp to the I-Beam using the supplied wing nut. After hand tightening, strike the wing nut with a hammer, or continue tightening with an adjustable wrench to ensure clamp is secure to I-Beam. Once complete, tighten mounting bolts to top of I-Beam.



Model #:

019-8038 019-8040 019-8046 020-8060

Date of Mfg.: XX/XXXX

Serial Number: XXXXXXXX

System Capacity: max. of 2 users per span (620 lbs. / 281.2 kg total)

Material: Steel

Standards: OSHA 1926.502 and 1910.66

	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC

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